



**Job Title:** Pipe Welder

**Reports to:** Pipe Supervisor

**Location:** Alabama

**Status:** Hourly, Non-Exempt

**Hours:** Full Time, 7:00 A.M. – 3:30 P.M. Monday-Friday  
Potential for overtime on Weekdays and Weekends

**Education or Required Experience:**

- Must have a minimum of 2 years' experience welding pipe

**Required Skills:**

- Must be able to pass a 6G welding test
- Must be able to TIG weld in all positions
- Must be able to work in tight areas and perform field welds as required
- Demonstrate the ability to notice improper fit up of pipe joints prior to welding
- Demonstrate the ability to mirror weld
- Recognize different pipe alloys and rods required
- Know and understand proper root openings required on butt weld systems and set back requirements for socket weld systems.
- Understand and utilize purging requirements
- Understand weld sizes and types (Convex & Concave)

**Physical Requirements:** Must be able to lift up to 50lbs. Must be able to stand, bend, stoop, squat, or kneel regularly, as well as climb stairs and ladders and enter confined spaces to complete tasks.

**Benefits:** Medical Insurance, Life Insurance, 401K, Paid Time Off, Paid Holidays